# **Technical Bulletin**





To: New Product Bulletin

Product Category Motorcycle

Distributors Model CT 100

Bulletin No. NP: 55

Date 31/01/2019

Sub: Introduction of CT 100 with new engine

Dear Sirs,

We are pleased to introduce "CT 100" with new engine. This bike offers best in class performance & fuel efficiency. We enclose herewith following information on this New Bike, which gives an insight on Product Features and Technical Specifications.

| Product Related Information:                   |              |
|--|--------------|
| Salient Features                               | Annexure – 1 |
| Technical Specifications & Carburettor details | Annexure – 2 |
| Maintenance Related Information:               |              |
| Preventive Maintenance Chart                   | Annexure – 3 |
| Pre-Delivery Inspection Check-sheet            | Annexure – 4 |
| Important Tightening Torques                   | Annexure – 5 |
| Exclusive Parts List                           | Annexure – 6 |

Please share this information with your Service and Spares Staff.

Thanking You,

Yours faithfully,

For **BAJAJ AUTO LIMITED** 

**Udaya S Malireddi** 

Sr. Manager-Field Support (International Business)

## **Annexure -1: Salient Features**

## **Major changes in the Product:**

| Sr. No.           | Part Name         | Change                                |
|-------------------|-------------------|---------------------------------------|
| 1                 | Engine Assembly   | New Engine                            |
| 2                 | Speedometer       | With Fuel Meter & New Artwork         |
| 3                 | Side Indicators   | Flexible type                         |
| Starter Mechanism |                   | Self-start feature introduced         |
| 4                 |                   | Only kick start option also available |
| 5                 | Colour & Graphics | New Colour & Graphics scheme          |
| 6                 | Tail Lamp         | Textured Tail Lamp                    |
| 7                 | Battery           | 12V 3Ah VRLA Battery                  |



#### **PERFORMANCE**

| Image | Feature  | Advantage  | Benefit   |
|-------|--|--|---|
|       | <ul> <li>Engine: 102 cc</li> <li>Engine Power: 7.7 Ps at 7500 rpm</li> <li>Engine Torque: 8.24 Nm at 5500 rpm</li> </ul> | New Generation<br>technology engineered for<br>Class leading mileage and<br>low /mid-range<br>performance.       | Best combination of Mileage & Performance.  |
|       | Positive Crankcase<br>Ventilation  | Prevents venting of hazardous engine oil fumes to the atmosphere   | Safe guards the engine<br>from dust entry & the<br>Environment from<br>Hydrocarbon Pollution. |
|       | Paper element type<br>Engine Oil filtration<br>system.   | Paper element type Engine Oil filtration system filters out micro level dirt/dust particles from the engine oil. | Increased life of Engine<br>Components.   |
|       | Digital CDI  | Optimized ignition timing for better throttle response at various engine rpms.                                   | Refined Engine that<br>delivers the best<br>combination of Mileage<br>and Performance.        |

#### **SAFETY**

| Image | Feature  | Advantage                                       | Benefit   |
|-------|--|---|---|
|       | Robust Tubular Semi<br>Double Cradle type<br>frame | Excellent ride, Perfect handling and Stability. | Safe & Durable to ride on any type of road condition. |
|       | Powerful 12V 35/35W<br>halogen headlight           | Wide spread bright illumination of head light.  | Safe night driving.                                   |



110 mm diameter Front and Rear Brake Drum

Larger contact area between Brake Drum & Brake Shoes enhances Braking Efficiency. Safe & Effective braking.

#### **STYLE**

| Image | Feature   | Advantage                       | Benefit                                 |
|-------|---|---------------------------------|---|
|       | Uniquely shaped<br>Petrol Tank with<br>Radiant Decals.                                |                                 |   |
|       | Trapezoidal Head<br>Lamp  |                                 |   |
|       | Long & wide seat  | Stylish and eye-catching looks. | Robust & unmatchable bike in its class. |
|       | Grip Frame styled to<br>match with the overall<br>vehicle looks.                      |                                 |   |
|       | Attractive Twin Pod<br>Instrument cluster that<br>houses Speedometer &<br>Fuel Gauge. |                                 |   |

#### **COMFORT AND CONVENIENCE**

|  | Dual Starting options: - Self-Start - Kick Start | 300-watt Starter Motor<br>with 3 Ah VRLA Battery for<br>easy starting | Effortless Self-Start |
|--|--|---|-----------------------|
|--|--|---|-----------------------|

| Long & Wide seat.  | Long / Wide seat & optimized Saddle position gives a very Ergonomic seating posture which aids riding comfort.      | Comfortable & pleasant journey experience for both Rider and Pillion                                      |
|--|---|---|
| Suspension:  Rear: SNS type rear 5 step adjustable Hydraulic Shock Absorber.  Front: Ceriani type Telescopic Front Suspension. | Worlds 1st SNS Suspension with longest travel in its class supported with Ceriani type Telescopic Front Suspension. | Very Absorptive and Supple Suspension that delivers an enhanced riding experience in all road conditions. |
| VRLA Battery   | No Battery top up required.   | No Maintenance & Maintenance related expenses.  |

## Annexure -2 : Technical Specifications & Carburettor details

## **Technical Specifications:**

| Engine & Transmission |  |
|-----------------------|--|
| Engine                | 4 Stroke, Air cooled, SOHC, SI Engine  |
| No. of cylinders      | One                                    |
| Bore                  | 47 mm                                  |
| Stroke                | 58.80 mm                               |
| Eng. Displacement     | 102 cc                                 |
| Compression Ratio     | 9.8:1                                  |
| Idling Speed          | 1450±100 in warm condition             |
| Max. Net Power        | 7.7 Ps at 7500 ± 250 rpm               |
| Max. Net Torque       | 8.24 Nm at 5500 ± 250 rpm              |
| Ignition System       | AC, DC                                 |
| Ignition Timing       | As per CDI map                         |
| Fuel                  | Unleaded petrol                        |
| Carburettor           | Keihin, PB 16                          |
| Spark Plug            | 1 no Champion PRZ9HC / BOSCH UR4AC     |
| Spark Plug Gap        | 0.7 to 0.8 mm                          |
| Lubrication           | Wet sump, Forced lubrication           |
| Engine Oil            | 10W30 API SL Grade JASO MA Grade       |
| Starting              | Electric Start + Kick Start            |
| Clutch                | Wet, Multi disc type                   |
| Transmission          | 4 Speed Constant mesh (All down shift) |
| Primary reduction     | 3.571 : 1 (75/21)                      |
| Gear Ratios 1st Gear  | 3.10 : 1 (31/10)                       |
| 2nd Gear              | 1.733 : 1 (26/15)                      |
| 3rd Gear              | 1.227 : 1 (27/22)                      |
| 4th Gear              | 0.909 : 1 (20/22)                      |
| Final Drive Ratio     | 3.071 : 1 (43/14)                      |

| Engine Oil details |                            |
|--------------------|----------------------------|
| Parameter          |                            |
| Grade              | 10W30 API 'SL' / JASO 'MA' |
| Drain & Refill     | 1000 ml                    |
| Overhaul           | 1100 ml                    |

| Chassis & Body |       |                                |
|----------------|-------|--------------------------------|
| Frame Type     |       | Tubular                        |
| Suspension     | Front | 125 mm Fork travel, Telescopic |
| ·              | Rear  | 94 mm Rear Wheel travel, SNS   |
| Brakes         | Front | Mechanically expanding shoes   |
|                | Rear  | Mechanically expanding shoes   |
| Brake Size     | Front | 110 mm Drum                    |
|                | Rear  | 110 mm Drum                    |
| Tyre Size      | Front | 2.75 X 17, 41 P, Tube type     |
| •              | Rear  | 3.00 X 17, 50 P, Tube type     |

| Tyre Pressure      | Front   | 1.75 kg/cm <sup>2</sup> (25.0 psi) |
|--------------------|---------|------------------------------------|
| Rear (             | (Solo)  | 2.00 kg/cm <sup>2</sup> (28.5 psi) |
| Rear (Solo+P       | illion) | 2.25 kg/cm <sup>2</sup> (32.0 psi) |
| Fuel Tank Capacity | Full    | 10.5 liters                        |
| Usable Re          | serve   | 1.6 liters                         |
| Unusable Re        | serve   | 0.7 liter                          |

| Electricals           |   |
|-----------------------|---|
| System                | 12 Volt (AC DC)                                       |
| Battery               | 12V 3Ah VRLA (Self-start) / 12V 2.5Ah MF (Kick-start) |
| Head Lamp             | 12V, 35/35W HS1                                       |
| Tail / Stop Lamp      | 12V, 5/10W  |
| Side indicator Lamp   | 12V, 10W  |
| Speedometer Lamp      | 12V, 3W (2 nos)                                       |
| Neutral indicator     | 12V, 3W   |
| Turn Signal indicator | 12V, 3W   |
| Hi Beam indicator     | 12V, 3W   |
| Horn                  | 12V DC  |

| Dimensions       |                    |         |
|------------------|--------------------|---------|
| Length           | Spoke Wheel        | 1965 mm |
|                  | <b>Alloy Wheel</b> | 1945 mm |
| Width            |                    | 752 mm  |
| Height           |                    | 1071 mm |
| Wheel base       |                    | 1235 mm |
| Saddle height    |                    | 784 mm  |
| Ground clearance |                    | 169 mm  |

| Weights              |          |
|----------------------|----------|
| Vehicle Kerb Weight  | 111 kgs. |
| Vehicle Gross Weight | 241 kgs. |

| Performance   |                                    |
|---------------|------------------------------------|
| Maximum Speed | 90 km/hr (with single rider 68 kg) |

#### **Carburettor details:**

|                              | BSIV / EURO 2 | EURO 3       |
|------------------------------|---------------|--------------|
| Make                         | KEIHIN Fie    | KEIHIN Fie   |
| Туре                         | PB 16         | PB 16        |
| Idling Speed                 | 1450+/- 100   | 1450+/- 100  |
| Air Screw Setting            | 2 ± 1/2       | 2 ± 1/2      |
| Main Jet                     | 85            | 85           |
| Jet Needle Mark              | NWEB          | NWJC         |
| Jet Needle 'e' Clip Position | 4th from top  | 4th from top |
| Pilot Jet                    | 40            | 40           |
| Throttle Valve Mark          | G8S           | G8M          |
| Float Height                 | 11.7 mm       | 11.7 mm      |

## **Annexure -3: Preventive Maintenance Chart**

|     | RECOMMENDED FREQUENCY  |         |            |             |              |             |             |             |             |  |
|-----|--|---------|------------|-------------|--------------|-------------|-------------|-------------|-------------|--|
| Sr. | Operation  | Service | 1st        | 2nd         | 3rd          | 4th         | 5th         | 6th         | 7th         | Remarks  |
| ٥١. | Operation  | Kms     | 500        | 4500        | 9500         | 14500       | 19500       | 24500       | 29500       |  |
| 1.  | Water wash<br>& dry the<br>vehicle<br>completely   |         | ~ 750<br>✓ | ~ 5000<br>✓ | ~ 10000<br>✓ | ~15000<br>✓ | ~20000<br>√ | ~25000<br>✓ | ~30000<br>✓ | Take care that no water enters in Petrol tank, Silencer & in electrical Parts. Use caustic free detergent for washing. |
| 2.  | Engine oil &<br>Engine oil<br>filter   | C,R     | R          | Top Up      | R            | Top Up      | R           | Top Up      | R           | SAE 10W30 API 'SL' / JASO 'MA'   |
| 3.  | Oil strainer   | CL      | CL         |             | CL           |             | CL          |             | CL          | Oil strainer cleaning at every oil change  |
| 4.  | Spark Plug   | CL,A,R  |            |             | CL,A         |             | CL,A        |             | R           |  |
| 5.  | Air cleaner<br>element***<br>& cover 'O'<br>ring/SAI   | CL,R    | CL         | CL          | CL           | R           | CL          | CL          | R           | Clean Foam/ Paper Element as applicable. O Ring checking at every service & to be replaced if found cut/damage         |
| 6.  | Fuel cock<br>sediment<br>bowl  | CL      |            |             |              | CL          |             |             | CL          |  |
| 7.  | Carburettor rubber duct  | C,R     | _          |             |              |             | C,R         |             |             | Check & replace if required  |
| 8.  | Fuel pipe  | C,R     | С          | С           | С            | R           | С           | С           | R           |  |
| 9.  | Valve tappet<br>clearance  | C,A     | C,A        | C,A         | C,A          | C,A         | C,A         | C,A         | C,A         |  |
| 10. | Non-Sealed<br>drive chain<br>cleaning &<br>lubrication   | CL,L,A  | CL,L,A     | CL,L,A      | CL,L,A       | CL,L,A      | CL,L,A      | CL,L,A      | CL,L,A      | Customer to apply OKS chain lube spray or equivalent at every 500 kms.   |
| 11. | Engine air<br>breather tube  | С       | С          | С           | С            | С           | С           | С           | С           |  |
| 12. | Silencer drain<br>hole cleaning  | CL      |            | CL          | CL           | CL          | CL          | CL          | CL          |  |
| 13. | Silencer tail<br>pipe  | CL      |            | CL          | CL           | CL          | CL          | CL          | CL          |  |
| 14. | Brake lining<br>/pad wear /<br>lubricate<br>Brake cam /<br>Brake pedal<br>pivot pin -<br>Check brake | C,L,R   | С          | C,L,R       | C,L,R        | R           | C,L,R       | C,L,R       | R           | Replace Brake shoe / pad at every<br>15,000 kms or earlier if worn beyond<br>wear indicator.                           |
| 15. | All cables &<br>rear brake<br>pedal- free<br>play  | C,A     | C,A        | C,A         | C,A          | C,A         | C,A         | C,A         | C,A         |  |
| 16. | Ignition<br>switch barrel<br>cleaning &<br>Handle bar<br>control<br>switches                         | C,CL    | C,CL       | C,CL        | C,CL         | C,CL        | C,CL        | C,CL        | C,CL        | Use WD40 spray or equivalent   |

|     | RECOMMENDED FREQUENCY  |         |              |                |                 |                 |                 |                 |                 |  |
|-----|--|---------|--------------|----------------|-----------------|-----------------|-----------------|-----------------|-----------------|--|
| Sr. | Operation  | Service | 1st          | 2nd            | 3rd             | 4th             | 5th             | 6th             | 7th             | Remarks  |
|     |  | Kms     | 500<br>~ 750 | 4500<br>~ 5000 | 9500<br>~ 10000 | 14500<br>~15000 | 19500<br>~20000 | 24500<br>~25000 | 29500<br>~30000 |  |
| 17. | Steering play  | C,A     | C,A          | C,A            | C,A             | C,A             | C,A             | C,A             | C,A             |  |
| 18. | Steering stem<br>bearing*** &<br>Cap steering<br>bearing<br>(Plastic)**            | 1       |              |                | C,CL,<br>L,R    |                 | C,CL,<br>L,R    |                 | C,CL            | Check & replace if damaged. Use<br>Limaplex HTX3 grease or equivalent<br>for lubrication |
| 19. | Main stand & side stand  | CL,L    |              |                | CL,L            |                 | CL,L            |                 | CL,L            | Use AP grease  |
| 20. | All fasteners tightness  | С,Т     | С,Т          | C,T            | C,T             | C,T             | C,T             | С,Т             | С,Т             |  |
| 21. | Battery electrolyte level / Specific Gravity inspection                            | C,A     | C,A          | C,A            | C,A             | C,A             | C,A             | C,A             | C,A             | Not applicable for VRLA battery  |
| 22. | Wiring harness & Battery connections routine, tie bands & clamps tightness         | C,A,T   | C,A,T        | C,A,T          | C,A,T           | C,A,T           | C,A,T           | C,A,T           | C,A,T           |  |
| 23. | General<br>lubrication-<br>Clutch level,<br>front brake<br>level, kick<br>lever.   | L       | L            | L              | L               | L               | L               | L               | L               | Use AP grease  |
| 24. | Idle speed /<br>CO%  | C,A     | C,A          | C,A            | C,A             | C,A             | C,A             | C,A             | C,A             |  |
| 25. | Front fork<br>dust seal  | C,L     | C,L          | C,L            | C,L             | C,L             | C,L             | C,L             | C,L             |  |
| 26. | SAI, EVAP<br>hoses- Check<br>functionality<br>leakage or<br>any other<br>damage ** | C,R     | C,R          | C,R            | C,R             | C,R             | C,R             | C,R             | . ( K           | Replace if cut / damaged. Applicable for product with EVAP system only.                  |
| 27. | EVAP drain<br>tube<br>cleaning**   | C,L     | C,L          | C,L            | C,L             | C,L             | C,L             | C,L             | : (             | Applicable for product with EVAP system only.  |

<sup>\*</sup> It is strongly recommended to use only recommended grade of oil.

#### $C: Check, \ A: Adjust, \ CL: Clean, \ R: Replace, \ T: Tighten, \ L: Lubricate$

**Note:** Periodic parts, Oil, Coolant, Filters, All types of greases, Cleaning agents, Cables, Wear & tear parts, Rubber 'O' rings / oil seals / pipes, Gaskets to be replaced as per Periodic Maintenance and Lubrication Chart and is mandatory.

<sup>\*\*</sup> As applicable to model.

<sup>\*\*\*</sup> More frequent cleaning may be required while driving in dusty environment.

#### **Annexure -4: Pre-Delivery Inspection Checklist**

Following is the checklist for carrying out PDI of the motorcycle. This checklist is to understand various check points those are to be checked / inspected before delivery of the new vehicle.

Each vehicle should be checked as per the points given below. This ensures trouble free vehicle delivery to the customer.

#### 1. Check points before starting of the vehicle

Check & correct the below check points before starting the vehicle

| To Check          | Check for  | ✓ If Ok |
|-------------------|--|---------|
| 10 Check          | Check for  |         |
| Engine oil        | Oil level between lower & upper mark / Top up if required  |         |
| Fuel tank / pipes | No leakage / Correct fitment   |         |
| Mirror            | Fitment & adjustment to ensure clear rear view   |         |
| Lock Operation    | Steering cum Ignition lock, LH side cover lock, Petrol tank cap lock   |         |
| Battery           | Check battery Terminal voltage. Fully charged battery voltage should be > 12.4 V DC. Charge battery if required using recommended battery charger. |         |
| ,                 | Tightness of battery terminals / cables / Petroleum Jelly application  |         |
| Turo Droccuro     | Front: 1.75 kg/cm (25.0 psi)   |         |
| Tyre Pressure     | Rear: 2.25 kg/cm (32.0 psi)  |         |
| Dualisa           | Front brake cable free play 4 ~ 5 mm   |         |
| Brakes            | Rear brake pedal free play 15 ~ 25 mm  |         |
| Clutch cable      | Free play 2 ~ 3 mm   |         |
|                   | Slackness 20 ~ 30 mm   |         |
| Drive chain       | Equal marking of chain adjusters on both side  |         |
|                   | No touching to chain case after adjustment.  |         |

| To Check  | Check f                         | or              | ✓ If Ok  X If Not Ok |
|---|---------------------------------|-----------------|----------------------|
|   | Engine foundation bolts - Front | 1.8 to 2.2 Kg.m |                      |
| Fasteners (Check torque)  | Engine foundation bolts - Rear  | 2.8 to 3.2 Kg.m |                      |
| Recommended torque wrench<br>to be used for applying torque<br>on nut - bolts as mentioned in   | Front Axle Nut                  | 3.5 to 4.5 Kg.m |                      |
|   | Rear Axle Nut                   | 5.0 to 6.0 Kg.m |                      |
| PDI check sheet using reference torque chart as given.  | Front Fork top bolts            | 2.5 to 3.5 Kg.m |                      |
| However, if any major parts are required to be removed (Except side cover & seat) for accessibility of torque wrench, in those cases the tightness can be ensured using open end / ring spanner / box type spanner as applicable without removing those major parts | Front Fork under bracket bolts  | 2.0 to 3.0 Kg.m |                      |
|   | RSA mounting nut (Upper)        | 2.8 to 3.2 Kg.m |                      |
|   | RSA mounting nut (Lower)        | 2.5 to 3.5 Kg.m |                      |
|   | Swing arm shaft nut             | 5.2 to 5.8 Kg.m |                      |
|   | Rider Foot Rest Mounting        | 1.8 to 2.2 Kg.m |                      |
|   | LH & RH Pillion stay Bolts      | 1.8 to 2.2 Kg.m |                      |

| 2. Check points during /                                     | 2. Check points during / after starting the vehicle  |  |  |  |  |
|--|--|--|--|--|--|
| Check & correct the belo                                     | Check & correct the below check points during / after starting the vehicle                         |  |  |  |  |
| Switch operation   | RH & LH control switch, ignition switch, clutch switch & brake switch (Front & Rear)               |  |  |  |  |
| Horn   | Ensure no distorted sound  |  |  |  |  |
| All Bulbs working  | Headlight, Tail / Stop lamp, Side indicators, Speedo bulbs, Number plate bulb                      |  |  |  |  |
| Speedometer  | Working of speedometer, Odometer, Fuel gauge.  |  |  |  |  |
| Specdometer  | Working of all signal indicators icons (Neutral, Turn signal, High beam)                           |  |  |  |  |
| Headlamps  | Focus confirmation   |  |  |  |  |
| 3. Check points during                                       | Test ride  |  |  |  |  |
| Check & correct the bel                                      | low check points during Test ride  |  |  |  |  |
| Gear shifting  | Smooth operation   |  |  |  |  |
| Daire a bilite   | Throttle response  |  |  |  |  |
| Drive-ability  | Brake effectiveness - Front & Rear   |  |  |  |  |
| Engine noise   | No abnormal noise  |  |  |  |  |
| Front fork / steering  | Smooth working by pumping movement & smooth operation (No play / No Sticky movement)               |  |  |  |  |
| Oil leakages   | Specify source of leakages & rectify if any.   |  |  |  |  |
| 4. Idling RPM / CO%  |  |  |  |  |  |
| Check & correct the bel                                      | low check points in engine warm condition  |  |  |  |  |
| Idling RPM (Engine warm up condition)                        | SAI connected – 1350 to 1450 rpm (@ 60°C)<br>SAI disconnected – 1300 to 1400 rpm (@ 60°C)          |  |  |  |  |
| CO% Check  | SAI connected - < 1% (@ 60°C at idling rpm) SAI disconnected – 3.0% to 5.0% (@ 60°C at idling rpm) |  |  |  |  |
| 5. Visual inspection for dent, scratches, rust               |  |  |  |  |  |
| 6. Clean the vehicle thoroughly before delivery to customer. |  |  |  |  |  |

## **Annexure -5: Important Torque Values**

## ENGINE:

| S. No. | Fastener                       | Torque value in kg.m |
|--------|--------------------------------|----------------------|
| 1      | Cylinder head cover bolts      | 1.0~1.1              |
| 2      | Cylinder head bolts            | 2.2~2.5              |
| 3      | Chain Tensioner mounting bolts | 1.0~1.1              |
| 4      | Output sprocket bolts          | 0.8                  |
| 5      | Silencer mouth flange nuts     | 2.0~2.2              |
| 6      | Silencer bracket bolt          | 3.5                  |
| 7      | Clutch cover bolts             | 1.0~1.1              |
| 8      | Oil filter cover bolts         | 1.0~1.1              |
| 9      | Magneto cover bolts            | 1.0~1.1              |
| 10     | Crankcase joining bolts        | 1.0~1.1              |
| 11     | Oil strainer cap               | 1.0~1.1              |
| 12     | Oil pump mounting screws       | 0.5~0.7              |
| 13     | Nut securing primary gear      | 6.0~6.5              |
| 14     | Gear shifter Pedal bolt        | 1.2~1.6              |
| 15     | Clutch spring bolts            | 0.35~0.5             |
| 16     | Cam shaft sprocket Allen bolt  | 1.6~1.8              |
| 17     | Stator motor mounting bolt     | 1.0~1.1              |
| 18     | Magneto rotor mounting nut     | 6.0~6.5              |
| 19     | Guide kick bolts               | 1.0~1.1              |
| 20     | Spark plugs                    | 1.3~1.5              |
| 21     | Drum/cam Allen bolt            | 1.0~1.1              |
| 22     | Inhibitor nut                  | 1.0~1.1              |
| 23     | Manifold mounting bolts        | 1.0~1.1              |
| 24     | Bolt kick lever                | 2.3~2.5              |
| 25     | Stator mounting bolt           | 1.0~1.1              |
| 26     | Clutch nut                     | 5.0~5.5              |
| 27     | Engine foundation nuts - Front | 2.2-2.5              |
| 28     | Engine foundation nuts - Rear  | 2.8-3.2              |
| 29     | Engine foundation nuts - Top   | 2.2-2.5              |

#### FRAME:

| S. No. | Fastener                       | Torque value in kg.m |
|--------|--------------------------------|----------------------|
| 1      | Front Axle Nut                 | 3.5 ~ 4.5            |
| 2      | Rear Axle Nut                  | 5.0 ~ 6.0            |
| 3      | Torque Rod Nut on Panel        | 2.8 ~ 3.2            |
| 4      | Rear Sleeve Nut                | 6.0 ~ 7.0            |
| 5      | Rear Sprocket Mounting Nut     | 3.2 ~ 3.8            |
| 6      | Handle Bar Holder Bolts        | 0.8 ~ 1.2            |
| 7      | Fork Centre Nut                | 4.0 ~ 5.0            |
| 8      | Steering Stem Nut(Slotted)     | 0.5                  |
| 9      | Fork Pipe Top Bolts            | 2.0 ~ 2.5            |
| 10     | Fork Under Bracket Bolts       | 2.5 ~ 3.5            |
| 11     | RSA Mounting Nut (Upper)       | 2.8 ~ 3.2            |
| 12     | Swing Arm Shaft                | 4.0 ~ 5.0            |
| 13     | RSA Lower Bolt                 | 2.8 ~ 3.2            |
| 14     | Front Fender Mounting Bolts    | 1.8 ~ 2.2            |
| 15     | Rider Foot Rest Mounting LH    | 2.8 ~ 3.2            |
| 16     | Rider Foot Rest Mounting RH    | 1.8 ~ 2.2            |
| 17     | LH & RH Pillion stay Bolts     | 1.8 ~ 2.2            |
| 18     | Side stand nut                 | 2.8 ~ 3.2            |
| 19     | Rear brake pedal mounting bolt | 0.8 ~ 1.2            |

## **Annexure -5: Exclusive Parts List**

| Sr No. | Part No. | Description                     | Qty |
|--------|----------|---------------------------------|-----|
| 1      | PF511133 | HEAD CYLINDER                   | 1   |
| 2      | JA511216 | SPACER CAM SPROCKET             | 1   |
| 3      | PF511203 | SPROCKET CAM                    | 1   |
| 4      | DH101048 | SPECIAL CAMSHAFT WASHER         | 1   |
| 5      | DK101386 | PRECOATED SOC HD CAP BOLT M8X40 | 1   |
| 6      | JB511019 | GASKET CYLINDER HEAD            | 1   |
| 7      | JV511013 | COVER CYLINDER HEAD COMPLETE    | 1   |
| 8      | JH521007 | GASKET BLOCK CYLINDER           | 1   |
| 9      | JE521016 | TENSIONER CHAIN                 | 1   |
| 10     | 39266921 | O-RING - CHAIN TENSIONER        | 1   |
| 11     | 36PF0061 | KIT CHAIN GUIDE                 | 1   |
| 12     | DS109905 | CAM CHAIN (94 LINKS)            | 1   |
| 13     | JG571024 | STRAINER ASSEMBLY               | 1   |
| 14     | JB571005 | ASSEMBLY OIL PUMP               | 1   |
| 15     | JA541016 | GASKET CASE OIL PUMP            | 1   |
| 16     | JH351601 | MOTOR ASSEMBLY STARTER          | 1   |
| 17     | PF621411 | GEAR ASSEMBLY STARTER CLUTCH    | 1   |
| 18     | PF621400 | STARTER DRIVE ASSEMBLY          | 1   |
| 19     | JB541224 | GASKET COVER MAGNETO            | 1   |
| 20     | JA541212 | GASKET CLUTCH COVER             | 1   |
| 21     | PF551412 | ASSEMBLY CLUTCH                 | 1   |
| 22     | PA551002 | SHAFT INPUT                     | 1   |
| 23     | PA551207 | GEAR 4TH DRIVE                  | 1   |
| 24     | JA551002 | SPLINE WASHER (17.2X20.5X1.5)   | 3   |
| 25     | 39098717 | RING – SNAP                     | 5   |
| 26     | PF551201 | GEAR 3RD DRIVE                  | 1   |
| 27     | PF551200 | GEAR 2ND DRIVE                  | 1   |
| 28     | JA551004 | WASHER THRUST 2ND DRIVE         | 1   |
| 29     | PF551003 | SHAFT OUTPUT                    | 1   |
| 30     | PF551203 | GEAR 2ND DRIVEN                 | 1   |
| 31     | PF551204 | GEAR 3RD DRIVEN                 | 1   |
| 32     | PA551206 | GEAR 4TH DRIVEN                 | 1   |
| 33     | PA551205 | GEAR 1ST DRIVEN                 | 1   |
| 34     | JZ551205 | BUSH 1st DRIVEN                 | 1   |
| 35     | JA551008 | WASHER THRUST (12.2X25X1)       | 1   |
| 36     | PF551206 | WASHER GEAR 2ND DRIVEN          | 1   |
| 37     | PF561002 | SHAFT FORK SHIFT                | 2   |
| 38     | JD561004 | FORK GEAR SHIFT OUTPUT          | 1   |
| 39     | JZ561002 | FORK INPUT                      | 1   |
| 40     | PF621002 | ASSEMBLY KICK SHAFT             | 1   |
| 41     | PF351046 | ROTOR ASSEMBLY                  | 1   |
| 42     | DY351004 | ASSEMBLY STATOR                 | 1   |
| 43     | PF541249 | LABEL MAGNETO COVER             | 1   |
| 44     | JV541225 | LABEL COVER CLUCTH              | 1   |
| 45     | PF561000 | ASSEMBLY DRUM GEAR SHIFT        | 1   |

| Sr No. | Part No. | Description                    | Qty |
|--------|----------|--------------------------------|-----|
| 46     | DY582401 | HOSE CONNECTOR SAI             | 1   |
| 47     | DU121052 | RING SEAL AF CT100             | 1   |
| 48     | DY401801 | PAD BATTERY                    | 1   |
| 49     | DY581009 | TUBE BREATHER                  | 1   |
| 50     | DY581010 | TUBE DRAIN                     | 1   |
| 51     | DY582402 | HOSE INTAKE SAI                | 1   |
| 52     | DY581005 | SPACER BATTERY 3A              | 1   |
| 53     | DY582403 | HOSE MANIFOLD SAI              | 1   |
| 54     | DY561400 | LEVER GEAR SHIFT ASSEMBLY      | 1   |
| 55     | DU141277 | TUBE TANK TO T CONNECTOR       | 1   |
| 56     | DU161283 | FRAME ASSEMBLY                 | 1   |
| 57     | JH561404 | RUBBER DAMPER LEVER GEAR SHIFT | 1   |
| 58     | DU161266 | STAY LH WITH PILLION STEP      | 1   |
| 59     | DU161271 | STAY PILLION RH                | 1   |
| 60     | DH161066 | SPRING SIDE STAND              | 1   |
| 61     | DU181205 | HOLDER ASSEMBLY FORK UPPER     | 1   |
| 62     | DU181111 | LOCK SET                       | 1   |
| 63     | DU181114 | HANDLEBAR                      | 1   |
| 64     | DY161002 | ASSEMBLY LEVER BRAKE TUBULAR   | 1   |
| 65     | DU201119 | HARNESS WIRING ES              | 1   |
| 66     | DY401400 | SPRING REAR BRAKE SWITCH       | 1   |
| 67     | PF401806 | 3AH VRLA DRY BATTERY           | 1   |
| 68     | DY401800 | CLAMP BATTERY                  | 1   |
| 69     | JN402000 | RR UNIT WITH CAPACITOR         | 1   |
| 70     | DK201078 | STARTER RELAY- WITH NUT        | 1   |
| 71     | JV402204 | CABLE ASSY ST RELAY TO MOTOR   | 1   |
| 72     | DY402202 | CABLE EARTH                    | 1   |
| 73     | DU221001 | GRIP - FRAME (DIE CAST)        | 1   |
| 74     | DZ221011 | GUARD – LEG                    | 1   |
| 75     | DU221015 | GUARD SARI                     | 1   |
| 76     | DY113000 | ASSEMBLY MAIN STEP LH          | 1   |
| 77     | DY113002 | ASSEMBLY MAIN STEP RH          | 1   |
| 78     | DU161032 | STAND CENTER                   | 1   |
| 79     | DY113200 | STAND SIDE                     | 1   |
| 80     | DM161192 | BRACKET ENGINE HANGER LH       | 1   |
| 81     | DM161193 | BRACKET ENGINE HANGER RH       | 1   |
| 82     | DY402600 | GAUGE FUEL                     | 1   |
| 83     | JH511212 | SHAFT ROCKER ARM               | 2   |
| 84     | PF531023 | CRANKSHAFT ASSEMBLY            | 1   |
| 85     | PF621004 | GEAR KICK PINION               | 1   |
| 86     | PF541263 | ASSEMBLY COVER LH RR           | 1   |
| 87     | PF351224 | CDI                            | 1   |
| 88     | PF581256 | CARBURETTOR - EURO 3           | 1   |
| 89     | PF581224 | CARBURETTOR - BSIV             | 1   |
| 90     | PF581226 | CARBURETTOR - EURO 2           | 1   |

| Sr No.     | Part No.             | Description   | Qty |
|------------|----------------------|---|-----|
| 91         | PF581087             | FILTER ASSEMBLY AIR                                     | 1   |
| 92         | DY581002             | COVER AIR FILTER  | 1   |
| 93         | PF581424             | MANIFOLD ASSEMBLY INTAKE                                | 1   |
| 94         | DY161201             | CABLE CLUTCH  | 1   |
| 95         | 36DU4076             | KIT VALVE INTAKE+EXHAUST                                | 1   |
| 96         | 36DU4077             | KIT ASSLY CRANKCASE RH                                  | 1   |
| 97         | 36DU4078             | KIT ASSLY CRANKCASE LH                                  | 1   |
| 98         | 36DU4079             | KIT ASSLY CLUTCH COVER                                  | 1   |
| 99         | 52JV0143             | MAGNETO COVER ASSY                                      | 1   |
| 100        | 36PF0045             | KIT ASSLY BLOCK PISTON                                  | 1   |
| 101        | DU191063             | SPEEDOMETER ASSEMBLY                                    | 1   |
| 102        | PF541043             | DAMPER CRANKSHAFT                                       | 1   |
| 103        | 36DU4081             | KIT CARBURETTOR THROTTLE VALVE                          | 1   |
| 104        | 36DU4082             | TOP CAP SET   | 1   |
| 105        | 36DU4083             | IDLING SCREW SET  | 1   |
| 106<br>107 | 36DU4102<br>YDU16001 | KIT JET   |     |
| 107        | YDU16001             | HOUSING -MINDA (SPEEDO) WIRING HARNESS - MINDA (SPEEDO) | 1   |
| 108        | YDU16002             | FUEL GAUGE-MINDA (SPEEDO)                               | 1   |
| 110        | YDU16004             | SPEEDOMETER-MINDA (SPEEDO)                              | 1   |
| 111        | YDU16005             | HOUSING -PRICOL (SPEEDO)                                | 1   |
| 112        | YDU16006             | WIRING HARNESS - PRICOL (SPEEDO)                        | 1   |
| 113        | YDU16007             | FUEL GUAGE-PRICOL (SPEEDO)                              | 1   |
| 114        | YDU16008             | SPEEDOMETER -PRICOL (SPEEDO)                            | 1   |
| 115        | YDU16009             | SILENCER ASSY – BSIV                                    | 1   |
| 116        | PF591407             | SILENCER ASSY - EURO 3                                  | 1   |
| 117        | PF591360             | SILENCER ASSY - EURO 2                                  | 1   |
| 118        | DY351201             | COIL HT WITH CABLE                                      | 1   |
| 119        | DY113400             | BRACKET ENGINE MTG FRONT                                | 1   |
| 120        | DU201125             | INDICATOR REAR LH                                       | 1   |
| 121        | DU201124             | INDICATOR FRONT RH                                      | 1   |
| 122        | DU201123             | INDICATOR FRONT LH                                      | 1   |
| 123        | JZ401408             | CONTROL SWITCH RH                                       | 1   |
| 124        | JB401400             | CONTROL SWITCH LH                                       | 1   |
| 125        | DU201126             | INDICATOR REAR RH                                       | 1   |
| 126        | 36DU4085             | KIT CHAIN SPROCKET                                      | 1   |
| 127        | 52DU1085             | SIDE COVER LH EB. BLK WH RED DKL                        | 1   |
| 128        | 52DU1088             | SIDE COVER RH EB. BLK WH RED DKL                        | 1   |
| 129        | 52DU1086             | SIDE COVER LH EB. BLK WH BL DKL                         | 1   |
| 130        | 52DU1089             | SIDE COVER HUELAME RED MILL DKL                         | 1   |
| 131        | 52DU1087             | SIDE COVER BLILLAME RED WILLDRI                         | 1   |
| 132<br>133 | 52DU1090<br>36DU4086 | SIDE COVER RH FLAME RED WH DKL KIT DECAL FAIRING BL-RED | 1   |
|            |                      | KIT TANK DCL BLACK RED                                  |     |
| 134<br>135 | 36DU4113<br>36DU4116 | KIT TANK DCL BLACK RED  KIT SEAT COWL DCL BLACK RED     | 1   |
|            |                      |   |     |
| 136        | 36DU4089             | KIT DECAL FAIRING FL RED                                | 1   |

| Sr No. | Part No. | Description                         | Qty |
|--------|----------|-------------------------------------|-----|
| 137    | 36DU4115 | KIT TANK DCL FLAME RED              | 1   |
| 138    | 36DU4118 | KIT SEAT COWL DCL FLAME RED         | 1   |
| 139    | 36DU4095 | KIT DECAL FAIRING BL BLUE           | 1   |
| 140    | 36DU4114 | KIT TANK DCL BLACK BLUE             | 1   |
| 141    | 36DU4117 | KIT SEAT COWL DCL BLACK BLUE        | 1   |
| 142    | 52DU1174 | FUEL TANK BLACK RED WITH DECAL      | 1   |
| 143    | 52DU1175 | FUEL TANK BLACK BLU WITH DECAL      | 1   |
| 144    | 52DU1176 | FUEL TANK FLAME RED WITH DECAL      | 1   |
| 145    | 52DU0934 | COWLING EBONY BLACK WITH BL DKL     | 1   |
| 146    | 52DU0929 | COWLING EBONY BLACK WITH RED DKL    | 1   |
| 147    | 52DU0939 | COWLING FLAME RED WITH DECAL        | 1   |
| 148    | 52DU1082 | SEAT COWL EBONY BLACK WH RED DECAL  | 1   |
| 149    | 52DU1083 | SEAT COWL EBONY BLACK WH BLUE DECAL | 1   |
| 150    | 52DU1084 | SEAT COWL FLAME RED WH BLUE DECAL   | 1   |

<sup>\*\*</sup>This list of parts can be used for a reference purpose.

\*\*For serviceability and to place order, Spares Parts Catalogue on the Portal should be referred.